



- Weldable stud range 4 – 14 mm
- Suitable for KÖCO stud welding equipment ELOTOP 802 and 1002 and INVERTER 905i and 1805i
- Adjustable plunge damper
- Robust housing
- Suitable for welding on building site

Technical data	Description
Stud welding with ceramic ferrule Weldable stud range ø (mm)	4 - 14 The model K 22 is a robust stud welding gun, designed for welding of threaded studs with ceramic ferrules ø 4 - 14 mm
Short cycle stud welding Weldable stud range ø (mm)	6 - 12 Ideal for short cycle stud welding ø 6 - 12 mm
Stud welding with shielding gas Weldable stud range ø (mm)	3 - 16 Best for stud welding using shielding gas ø 3 - 16 mm
Compensation for stud length variations up to ... (mm)	8 High repeatability
Standard support with ...legs	2 Tolerances in stud lengths up to 8 mm can be balanced
Lifting range from ... to ... (mm)	1 - 4,5 Supported by 2 legs
Input voltage lifting coil (V=)	60 - 90 Body made of fibre-glass reinforced polyamide
Welding cable (m/mm ²)	2/50
Welding cable plug (mm ²)	50/70
Control cable (m/mm ²)	2/4 x 1,0 Adjustable hydraulic plunge damper for studs from app. ø 14 mm: optional
Length (excluding chuck) (mm)	175
Body ø approx. (mm)	60 Lifting ring system with length compensation
Height (including handle) (mm)	165
Weight excluding cables app. (kg)	1,3 Control cable plug (4 wire)